

E-Z SHELVING SYSTEMS, INC.

FREESTANDING AND BACK-TO-BACK UNIT INSTALLATION INSTRUCTIONS

A. Bracket to Upright Assembly

Lay out all reinforced uprights on the floor (face up) spaced the proper distance apart (determined by the length of your shelves). Starting with the first two uprights, insert a single flange foot bracket in the groove of the upright, making sure that it is flush with the end of the upright. (Flanges should “point” in the direction of the shelving run.)

Place a clamp half on either side of the foot bracket and fasten to the upright using the 3/8” x 1-1/2” hex head bolt and accompanying nut, then tighten. Continue with the second clamp/bolt assembly for this foot.

*note: foot brackets serve as a base for the bottom shelf.

Next, proceed up the upright using regular single flange brackets, which are for the upper shelves.

*note: continuous shelving runs which consist of more than two uprights, use double brackets and double foot brackets. These “doubles” attach to the inner uprights and are used for joining two shelves together (on a single common upright). End uprights will always use single flange brackets and foot brackets. With brackets attached to the first two uprights, slide the upper brackets to their correct height positions and tighten with two 9/16” wrenches.

B. Shelf to Bracket Assembly

Now that these two uprights are properly spaced apart, attach the correct size shelves with the 10/32” machine screws and wingnuts provided.

C. X-Brace Installation

To install the X-braces, place the X-brace on the front side of the upright, at the top hole, and attach with the 1/4” machine screw provided. Swing the bottom of the X-brace up until it meets the adjoining upright and mark it 3/4” from the center web of the upright. Drill 1/4” hole at that point and fasten with a 1/4” machine screw. Remember, there are two (2) X-brace per section. After assembling the first section, or “run” of free-standing shelving, lift to the upright position and continue assembly with the remaining sections now in the vertical position.

